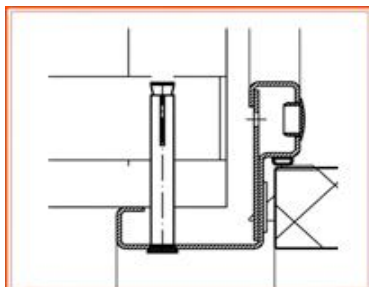


Industrial Single Leaf Steel Doors (ISD)

Retail Price List in US Dollars, VAT not included updated on 20.08.2018

All prices include 2 mm thick metal door frame, do not include VAT

Angular frame

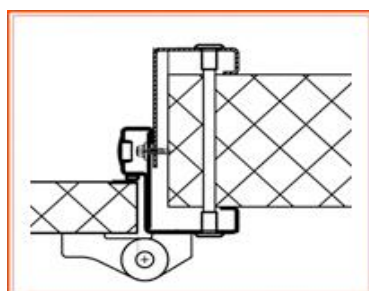


| | Installation opening, HEIGHT, mm | Installation opening, WIDTH, mm | | | | | |
|-----------------|----------------------------------|---------------------------------|-----|-----|------|------|------|
| | | 700 | 800 | 900 | 1000 | 1100 | 1200 |
| RAL 9003 | 1800 | 264 | 269 | 275 | 302 | 313 | 327 |
| | 1900 | 268 | 273 | 279 | 306 | 318 | 333 |
| | 2000 | 271 | 276 | 283 | 310 | 322 | 337 |
| | 2100 | 275 | 280 | 286 | 314 | 326 | 341 |
| | 2200 | 279 | 284 | 291 | 319 | 332 | 347 |
| | 2300 | 283 | 288 | 295 | 324 | 337 | 353 |
| | 2400 | 288 | 293 | 300 | 329 | 342 | 358 |



| | Installation opening, HEIGHT, mm | Installation opening, WIDTH, mm | | | | | |
|-----------------|----------------------------------|---------------------------------|-----|-----|------|------|------|
| | | 700 | 800 | 900 | 1000 | 1100 | 1200 |
| AISI 304 | 1800 | 447 | 476 | 490 | 534 | 550 | 575 |
| | 1900 | 462 | 491 | 506 | 551 | 567 | 593 |
| | 2000 | 474 | 505 | 520 | 567 | 583 | 610 |
| | 2100 | 487 | 518 | 534 | 582 | 598 | 626 |
| | 2200 | 500 | 532 | 548 | 597 | 614 | 642 |
| | 2300 | 512 | 545 | 562 | 612 | 629 | 658 |
| | 2400 | 536 | 570 | 587 | 640 | 658 | 688 |

Overlapping frame



| | Installation opening, HEIGHT, mm | Installation opening, WIDTH, mm | | | | | |
|-----------------|----------------------------------|---------------------------------|-----|-----|------|------|------|
| | | 700 | 800 | 900 | 1000 | 1100 | 1200 |
| RAL 9003 | 1800 | 286 | 291 | 298 | 327 | 340 | 355 |
| | 1900 | 291 | 296 | 303 | 333 | 345 | 362 |
| | 2000 | 294 | 300 | 307 | 337 | 350 | 367 |
| | 2100 | 299 | 304 | 311 | 342 | 355 | 372 |
| | 2200 | 304 | 309 | 317 | 348 | 362 | 379 |
| | 2300 | 309 | 315 | 322 | 354 | 368 | 385 |
| | 2400 | 314 | 320 | 328 | 360 | 374 | 392 |

| | Installation opening, HEIGHT, mm | Installation opening, WIDTH, mm | | | | | |
|-----------------|----------------------------------|---------------------------------|-----|-----|------|------|------|
| | | 700 | 800 | 900 | 1000 | 1100 | 1200 |
| AISI 304 | 1800 | 520 | 554 | 572 | 624 | 643 | 673 |
| | 1900 | 538 | 573 | 591 | 645 | 664 | 695 |
| | 2000 | 553 | 589 | 608 | 663 | 683 | 715 |
| | 2100 | 569 | 606 | 625 | 682 | 702 | 735 |
| | 2200 | 585 | 623 | 643 | 701 | 721 | 755 |
| | 2300 | 601 | 640 | 660 | 719 | 741 | 775 |
| | 2400 | 629 | 670 | 691 | 753 | 775 | 811 |

Our doors are available in custom sizes to insure best commercial application

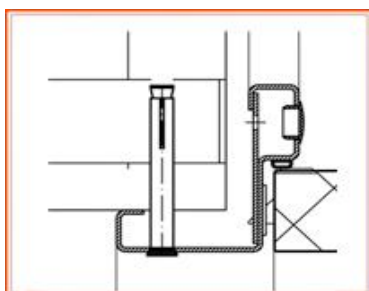
- **Core:** rigid polyurethane foam by Dow Chemical Company, density up to 50 kg/m³
- **Thermal conductivity:** 0,022 W/(m*k)
- **Exterior and interior metal, including door shoulders:** 0,5 mm thick galvanised steel, in RAL colours of your choice
- **Packaging:** 50 micron thick plastic stretch-wrap

Industrial Double Leaf Steel Doors (IDD)

Retail Price List in US Dollars, VAT not included updated on 20.08.2018

All prices include 2 mm thick metal door frame, do not include VAT

Angular frame

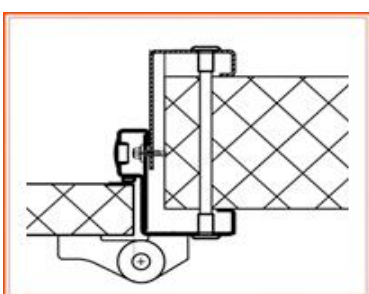


| | Installation opening, HEIGHT, mm | Installation opening, WIDTH, mm | | | | | |
|-----------------|----------------------------------|---------------------------------|------|------|------|------|------|
| | | 1400 | 1600 | 1800 | 2000 | 2200 | 2320 |
| RAL 9003 | 1800 | 461 | 490 | 497 | 503 | 510 | 514 |
| | 1900 | 472 | 503 | 510 | 517 | 524 | 528 |
| | 2000 | 480 | 512 | 520 | 527 | 534 | 538 |
| | 2100 | 488 | 522 | 529 | 537 | 544 | 549 |
| | 2200 | 496 | 531 | 539 | 547 | 554 | 559 |
| | 2300 | 504 | 540 | 549 | 557 | 565 | 569 |
| | 2400 | 511 | 550 | 558 | 566 | 575 | 580 |



| | Installation opening, HEIGHT, mm | Installation opening, WIDTH, mm | | | | | |
|-----------------|----------------------------------|---------------------------------|------|------|-------|-------|-------|
| | | 1400 | 1600 | 1800 | 2000 | 2200 | 2320 |
| AISI 304 | 1800 | 748 | 831 | 843 | 854 | 865 | 872 |
| | 1900 | 773 | 860 | 872 | 883 | 895 | 902 |
| | 2000 | 793 | 885 | 897 | 909 | 920 | 928 |
| | 2100 | 814 | 910 | 922 | 934 | 946 | 953 |
| | 2200 | 834 | 934 | 947 | 959 | 972 | 979 |
| | 2300 | 855 | 959 | 972 | 985 | 997 | 1 005 |
| | 2400 | 875 | 984 | 997 | 1 010 | 1 023 | 1 031 |

Overlapping frame



| | Installation opening, HEIGHT, mm | Installation opening, WIDTH, mm | | | | | |
|-----------------|----------------------------------|---------------------------------|------|------|------|------|------|
| | | 1400 | 1600 | 1800 | 2000 | 2200 | 2320 |
| RAL 9003 | 1800 | 527 | 560 | 568 | 576 | 585 | 590 |
| | 1900 | 541 | 575 | 584 | 592 | 601 | 606 |
| | 2000 | 550 | 586 | 595 | 604 | 613 | 618 |
| | 2100 | 560 | 598 | 607 | 616 | 625 | 631 |
| | 2200 | 569 | 609 | 618 | 628 | 637 | 643 |
| | 2300 | 579 | 620 | 630 | 640 | 649 | 655 |
| | 2400 | 588 | 631 | 641 | 651 | 661 | 667 |

| | Installation opening, HEIGHT, mm | Installation opening, WIDTH, mm | | | | | |
|-----------------|----------------------------------|---------------------------------|-------|-------|-------|-------|-------|
| | | 1400 | 1600 | 1800 | 2000 | 2200 | 2320 |
| AISI 304 | 1800 | 900 | 993 | 1 009 | 1 024 | 1 040 | 1 050 |
| | 1900 | 930 | 1 027 | 1 044 | 1 060 | 1 076 | 1 085 |
| | 2000 | 955 | 1 058 | 1 074 | 1 091 | 1 107 | 1 117 |
| | 2100 | 981 | 1 088 | 1 105 | 1 122 | 1 138 | 1 148 |
| | 2200 | 1 007 | 1 119 | 1 136 | 1 153 | 1 170 | 1 180 |
| | 2300 | 1 032 | 1 149 | 1 166 | 1 184 | 1 201 | 1 211 |
| | 2400 | 1 058 | 1 179 | 1 197 | 1 215 | 1 232 | 1 243 |

Our doors are available in custom sizes to insure best commercial application

- **Core:** rigid polyurethane foam by Dow Chemical Company, density up to 50 kg/m³
- **Thermal conductivity:** 0,022 W/(m*k)
- **Exterior and interior metal, including door shoulders:** 0,5 mm thick galvanised steel, in RAL colours of your choice
- **Packaging:** 50 micron thick plastic stretch-wrap



Dorma lock and handle, Germany

Door catalogue codes

ISD Industrial Single Leaf Steel Door
Right/Left Hinges on the right/ Hinges on the left

Example of door catalogue code: ISD 800 2000 40 Ral9003/Ral9003 Ang Right

| Door type | Doorway Width | Doorway Height | Door leaf thickness | Door steel type | | Frame type | Hinges location |
|-----------------------------------|---------------|----------------|---------------------|-----------------|----------|------------|-----------------|
| | | | | Exterior | Interior | | |
| Industrial Single Leaf Steel Door | 800 | 2000 | 40 | RAL9003 | RAL9003 | Angular | Right |

Additional options for Industry Steel Doors

| Item | Price, VAT not included |
|--|-------------------------|
| Door closer | 52 |
| Door blade material: AISI 430, price for 1 sq m | 16 |
| Frame material: AISI 430, price for 1 running meter | 23 |
| Stainless steel metalware kit. Price for 1 sq m | 5 |
| IDD frame installation hardware to insulated sandwich panels | 22 |
| ISD frame installation hardware to insulated sandwich panels | 16 |
| IDD frame installation hardware to a brick wall | 14 |
| ISD frame installation hardware to a brick wall | 7 |
| Frame installation hardware for steel stud construction | 4 |

Factory installed bumpers on ISD

| Bumper material | Thickness, mm | Price for sq m | Price for running meter, VAT not included | |
|------------------|---------------|----------------|---|--------------|
| | | | Bottom 0,25 m | Bottom 0,5 m |
| AISI 304 | 1,5 | 76 | 19 | 38 |
| AISI 430 | 1,5 | 54 | 14 | 27 |
| Checker plate | 1,5 | 55 | 14 | 27 |
| Flat ABS plastic | 4,0 | 31 | 8 | 15 |

Factory installed bumpers on IDD

| Bumper material | Thickness, mm | Price for sq m | Price for running meter, VAT not included | |
|------------------|---------------|----------------|---|--------------|
| | | | Bottom 0,25 m | Bottom 0,5 m |
| AISI 304 | 1,5 | 78 | 20 | 39 |
| AISI 430 | 1,5 | 56 | 14 | 28 |
| Checker plate | 1,5 | 56 | 17 | 28 |
| Flat ABS plastic | 4,0 | 42 | 10 | 21 |

Packaging

| Item | Price, VAT not included |
|---------------------|--|
| Stretch-wrap | included in door price |
| Cardboard packaging | calculated individually for your order |
| Wooden packaging | calculated individually for your order |



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