

## Hinged Double Leaf Doors (HDL)

Retail Price List in US Dollars, VAT not included updated on 23.10.2018

All prices include 2 mm thick metal door frame

Photo of French Fermod and Italian MTH hardware



Door thickness, mm	Installation opening, HEIGHT, mm	Installation opening, WIDTH, mm					
		1400	1600	1800	2000	2200	2400
80	1800	546	559	572	597	610	655
	2000	568	582	596	622	636	712
	2200	589	604	619	648	689	743
	2400	638	653	669	700	716	774
100	1800	562	577	593	620	647	683
	2000	586	602	618	647	677	743
	2200	609	627	644	675	733	776
	2400	659	678	696	730	763	809
120	1800	579	596	613	642	671	710
	2000	604	622	641	672	704	773
	2200	629	649	669	703	763	809
	2400	681	702	723	759	796	845

Photo of German Rahrbach hardware



Door thickness, mm	Installation opening, HEIGHT, mm	Installation opening, WIDTH, mm								
		1400	1600	1800	2000	2200	2400	2600	2800	3000
80	1800	834	848	861	887	901	959	1 122	1 150	1 167
	2000	857	872	887	915	930	1 063	1 161	1 191	1 209
	2200	881	897	912	942	1 029	1 097	1 200	1 232	1 250
	2400	1 061	1 078	1 094	1 127	1 143	1 216	1 325	1 358	1 378
	2600	1 136	1 156	1 175	1 213	1 232	1 318	1 443	1 553	1 576
	2800	1 245	1 268	1 291	1 337	1 360	1 464	1 685	1 732	1 759
	3000	1 346	1 370	1 394	1 443	1 467	1 578	1 734	1 783	1 811
100	1800	865	882	899	929	958	1 009	1 180	1 213	1 232
	2000	892	910	928	960	992	1 119	1 224	1 259	1 280
	2200	918	937	957	991	1 097	1 157	1 268	1 305	1 328
	2400	1 102	1 122	1 143	1 180	1 217	1 281	1 398	1 438	1 461
	2600	1 183	1 206	1 230	1 273	1 316	1 392	1 527	1 644	1 671
	2800	1 298	1 327	1 355	1 407	1 459	1 550	1 782	1 836	1 869
	3000	1 403	1 433	1 463	1 518	1 573	1 670	1 837	1 894	1 928
120	1800	909	929	949	983	1 016	1 073	1 251	1 289	1 312
	2000	939	960	982	1 018	1 055	1 188	1 301	1 341	1 366
	2200	968	991	1 014	1 054	1 164	1 231	1 351	1 394	1 420
	2400	1 155	1 180	1 205	1 247	1 289	1 361	1 487	1 533	1 561
	2600	1 242	1 270	1 299	1 348	1 397	1 481	1 626	1 750	1 782
	2800	1 365	1 399	1 433	1 492	1 550	1 651	1 894	1 957	1 995
	3000	1 474	1 509	1 545	1 607	1 669	1 776	1 956	2 021	2 062

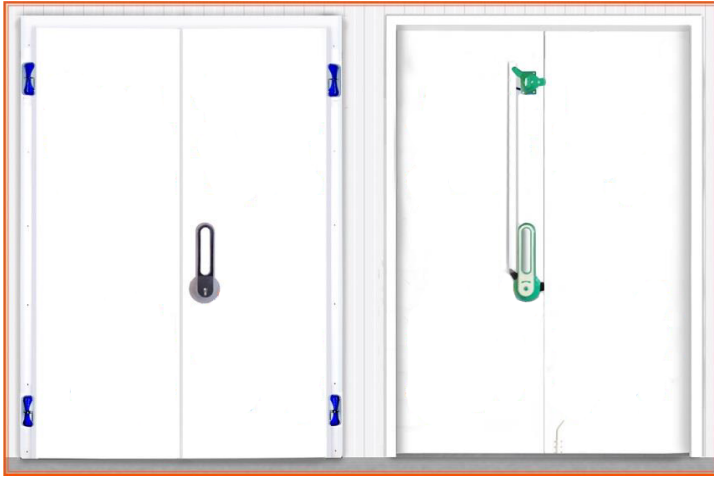
Our doors are available in custom sizes to insure best commercial application

- **Core:** rigid polyurethane foam by German Dow Chemical
- **Foam Density:** 50 kg/m<sup>3</sup>
- **Thermal conductivity:** 0,022 W/(m\*k)
- **Exterior and interior metal, including door shoulders:** 0,5 mm thick galvanised steel, in RAL colours of your choice
- **Packaging:** 50 micron thick plastic stretch-wrap

All door locks feature locking mechanisms operated from the inside by an emergency opener, knob or lever

All doors are equipped with European-made rubber refrigerator gaskets for perfect tightness

Doors for freezing rooms are equipped with double profile gaskets



#### Door catalogue codes

HDL D	Hinged Double Leaf Door
HDL D R	Hinged Double Leaf Door R Series
L	Low temperature door for freezing rooms
M	Medium temperature door for cold rooms
Right/Left	Active door blade

#### Example of door catalogue code: HDLD R 1400 2000 100 Rai9003/Rai9003 80 L Right

Door type	Doorway Width	Doorway Height	Door leaf thickness	Door steel type		Threshold height	Temperature	Active door blade
				Exterior metal	Interior metal			
Hinged Double Leaf Door R Series	1400	2000	100	RAL9003	RAL9003	80	L	Right

#### Additional options for HDLD

Item	Catalogue code	Price
Frame heating cable for low-temperature cold rooms below 0°C. Price for running meter	L	6
Gasket heating cable for freezing rooms below -25°C. Price for 1 item		21
Frame installation hardware for insulated sandwich panels with an opening	FI HDLD	22
Frame installation hardware for brick wall	FI B	14
Frame installation hardware for steel stud construction	FI S	4
Stainless steel on one side AISI 304	AISI 304	30
Price for 1 sq m of door opening AISI 430	AISI 430	16
Stainless steel frame AISI 304	AISI 304	39
Price for 1 running meter AISI 430	AISI 430	23
Customized frame for monorail		69
Plexiglass window, size 400X400 mm		46
Plexiglass window, size 400X600 mm		60
STUV handle hardware for passive leaf		119
Threshold with heating cable AISI 430. Price for 1 running meter		42
Threshold with heating cable AISI 304. Price for 1 running meter		49
Threshold with heating cable for doors without threshold. Price for 1 running meter		27
Stainless steel metalware kit. Price for 1 sq m		5
Hidden installation kit		33
Frame hidden installation kit AISI 304		75
Frame hidden installation kit AISI 430		68

## Factory installed bumpers

Bumper material	Thickness, mm	Price for sq m	Price for running meter	
			0,25 m	0,5 m
AISI 304	1,5	78	20	39
AISI 430	1,5	56	14	28
Checker plate	1,5	56	17	28
Flat ABS plastic	4,0	42	10	21



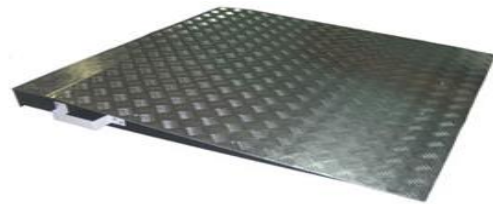
## Packaging

Item	Price
Stretch-wrap	included in door price
Cardboard packaging	calculated individually for your order
Wooden packaging	calculated individually for your order

## Door ramps

		Door ramp width, mm										
		1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400
Door ramp height, mm	50	104	106	109	112	114	117	120	122	125	128	130
	60	112	115	117	120	123	125	128	131	133	136	139
	80	121	124	127	129	132	135	137	140	143	145	148
	100	130	133	135	138	141	143	146	149	151	154	156
	120	138	141	144	146	149	152	154	157	160	162	165
	150	147	150	152	155	158	160	163	166	168	171	173
	200	156	159	162	164	167	170	172	175	177	180	183

- **Standard ramp height:** 1000 mm
- **Ramp base material:** painted steel 2 mm
- **Ramp surface material:** checker plate metal



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