

Hinged Double Leaf Doors (HDL)

Retail Price List in Euro, VAT not included updated on 23.10.2018

All prices include 2 mm thick metal door frame

Photo of French Fermo and Italian MTH hardware



Door thickness, mm	Installation opening, HEIGHT, mm	Installation opening, WIDTH, mm					
		1400	1600	1800	2000	2200	2400
80	1800	468	479	490	511	523	562
	2000	487	499	510	533	545	611
	2200	505	518	531	555	591	637
	2400	547	560	574	600	613	663
100	1800	482	495	508	531	554	585
	2000	502	516	530	555	580	636
	2200	522	537	552	579	628	665
	2400	565	581	597	625	654	694
120	1800	496	511	526	551	575	609
	2000	518	534	549	576	603	662
	2200	539	556	573	602	654	693
	2400	583	601	620	651	682	724

Photo of German Rahrbach hardware



Door thickness, mm	Installation opening, HEIGHT, mm	Installation opening, WIDTH, mm								
		1400	1600	1800	2000	2200	2400	2600	2800	3000
80	1800	715	727	738	761	772	822	962	986	1 000
	2000	735	748	760	784	797	912	995	1 021	1 036
	2200	755	768	782	808	882	940	1 028	1 056	1 072
	2400	910	924	938	966	980	1 043	1 135	1 164	1 181
	2600	974	990	1 007	1 039	1 056	1 130	1 237	1 331	1 351
	2800	1 067	1 087	1 106	1 146	1 165	1 255	1 444	1 484	1 508
	3000	1 154	1 174	1 195	1 237	1 257	1 353	1 486	1 528	1 552
100	1800	742	756	770	796	821	865	1 011	1 039	1 056
	2000	764	780	795	823	850	959	1 049	1 079	1 097
	2200	787	804	820	850	940	992	1 087	1 119	1 138
	2400	944	962	979	1 011	1 043	1 098	1 199	1 232	1 253
	2600	1 014	1 034	1 054	1 091	1 128	1 193	1 309	1 409	1 432
	2800	1 113	1 137	1 161	1 206	1 251	1 329	1 527	1 574	1 602
	3000	1 202	1 228	1 254	1 301	1 348	1 431	1 574	1 623	1 653
120	1800	779	796	813	842	871	920	1 073	1 105	1 125
	2000	805	823	841	873	904	1 018	1 115	1 150	1 171
	2200	830	850	870	903	998	1 055	1 158	1 195	1 217
	2400	990	1 011	1 032	1 069	1 105	1 166	1 275	1 314	1 338
	2600	1 064	1 089	1 113	1 155	1 197	1 269	1 393	1 500	1 527
	2800	1 170	1 199	1 228	1 279	1 329	1 415	1 624	1 677	1 710
	3000	1 263	1 294	1 324	1 378	1 431	1 523	1 676	1 733	1 767

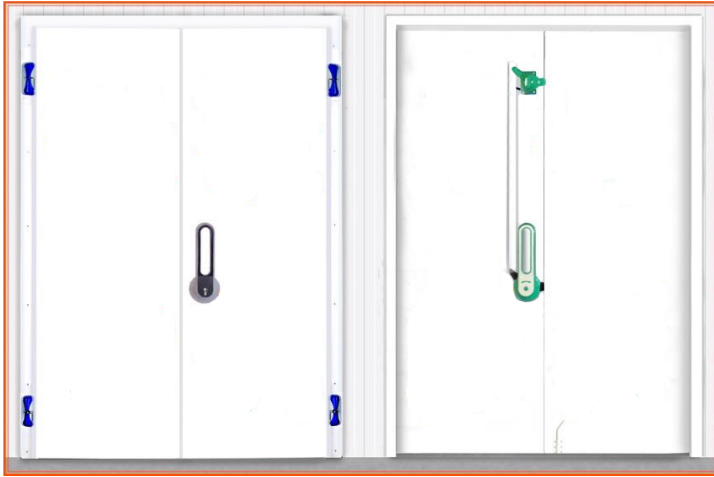
Our doors are available in custom sizes to insure best commercial application

- **Core:** rigid polyurethane foam by German Dow Chemical
- **Foam Density:** 50 kg/m³
- **Thermal conductivity:** 0,022 W/(m*k)
- **Exterior and interior metal, including door shoulders:** 0,5 mm thick galvanised steel, in RAL colours of your choice
- **Packaging:** 50 micron thick plastic stretch-wrap

All door locks feature locking mechanisms operated from the inside by an emergency opener, knob or lever

All doors are equipped with European-made rubber refrigerator gaskets for perfect tightness

Doors for freezing rooms are equipped with double profile gaskets



Door catalogue codes

HDL D	Hinged Double Leaf Door
HDL D R	Hinged Double Leaf Door R Series
L	Low temperature door for freezing rooms
M	Medium temperature door for cold rooms
Right/Left	Active door blade

Example of door catalogue code: HDLD R 1400 2000 100 Rai9003/Rai9003 80 L Right

Door type	Doorway Width	Doorway Height	Door leaf thickness	Door steel type		Threshold height	Temperature	Active door blade
				Exterior metal	Interior metal			
Hinged Double Leaf Door R Series	1400	2000	100	RAL9003	RAL9003	80	L	Right

Additional options for HDLD

Item	Catalogue code	Price
Frame heating cable for low-temperature cold rooms below 0°C. Price for running meter	L	5
Gasket heating cable for freezing rooms below -25°C. Price for 1 item		18
Frame installation hardware for insulated sandwich panels with an opening	FI HDLD	19
Frame installation hardware for brick wall	FI B	12
Frame installation hardware for steel stud construction	FI S	4
Stainless steel on one side AISI 304	AISI 304	26
Price for 1 sq m of door opening AISI 430	AISI 430	14
Stainless steel frame AISI 304	AISI 304	33
Price for 1 running meter AISI 430	AISI 430	20
Customized frame for monorail		60
Plexiglass window, size 400X400 mm		39
Plexiglass window, size 400X600 mm		51
STUV handle hardware for passive leaf		102
Threshold with heating cable AISI 430. Price for 1 running meter		36
Threshold with heating cable AISI 304. Price for 1 running meter		42
Threshold with heating cable for doors without threshold. Price for 1 running meter		23
Stainless steel metalware kit. Price for 1 sq m		4
Hidden installation kit		29
Frame hidden installation kit AISI 304		64
Frame hidden installation kit AISI 430		58

Factory installed bumpers

Bumper material	Thickness, mm	Price for sq m	Price for running meter	
			0,25 m	0,5 m
AISI 304	1,5	67	17	34
AISI 430	1,5	48	12	24
Checker plate	1,5	48	14	24
Flat ABS plastic	4,0	36	9	18



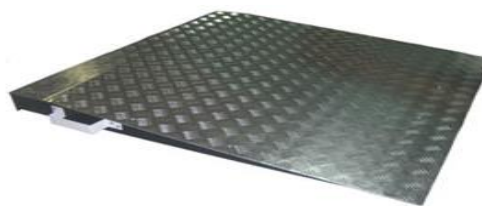
Packaging

Item	Price
Stretch-wrap	included in door price
Cardboard packaging	calculated individually for your order
Wooden packaging	calculated individually for your order

Door ramps

		Door ramp width, mm										
		1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400
Door ramp height, mm	50	89	91	93	96	98	100	103	105	107	109	112
	60	96	98	101	103	105	107	110	112	114	116	119
	80	104	106	109	111	113	115	118	120	122	124	127
	100	111	114	116	118	121	123	125	127	130	132	134
	120	119	121	123	125	128	130	132	134	137	139	141
	150	126	128	131	133	135	137	140	142	144	146	149
	200	134	136	138	141	143	145	148	150	152	154	157

- **Standard ramp height:** 1000 mm
- **Ramp base material:** painted steel 2 mm
- **Ramp surface material:** checker plate metal



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