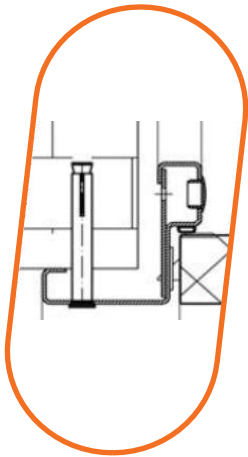


**INDUSTRIAL SINGLE LEAF STEEL DOORS**  
 ALL PRICES IN US DOLLARS, DO NOT INCLUDE VAT. 2 MM THICK METAL DOOR FRAME INCLUDED

(ISD)  
 08.07.2024

- Industrial steel doors with fully insulated foam core are custom-built for long-lasting and reliable performance. The doors are not intended for cold rooms. For air-tight doors look for hinged refrigerating doors.
- General purpose doors are installed at wide range of commercial and industrial facilities. Typical uses include manufacturing, warehouses, commercial buildings, retail, food stores, hospitals, hotels, etc.
- Insulation: rigid polyurethane foam. Thermal conductivity 0,022 W/m\*K.  
 Foam density: up to 50 kg/m<sup>3</sup> / 3,1 pcf.

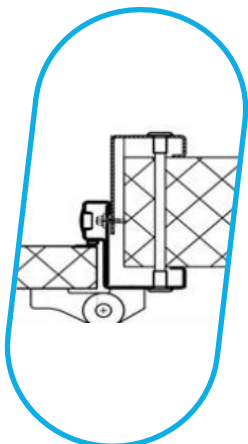


**ANGULAR FRAME**

RAL 9003	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		700	800	900	1000	1100	1200
	1800	317	324	333	366	381	400
	1900	323	330	339	374	389	409
	2000	330	337	346	381	397	417
	2100	336	343	353	389	405	426
	2200	342	350	360	396	413	434
	2300	362	370	380	419	437	459
	2400	369	377	387	426	445	467

AISI 304	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		700	800	900	1000	1100	1200
	1800	581	607	635	688	723	761
	1900	599	626	655	710	745	785
	2000	617	645	675	731	768	808
	2100	636	664	695	752	790	832
	2200	654	684	715	774	813	856
	2300	686	717	749	811	851	896
	2400	704	736	769	832	874	919

AISI 430	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		700	800	900	1000	1100	1200
	1800	479	498	519	565	593	625
	1900	492	512	534	581	610	643
	2000	506	527	549	598	627	661
	2100	520	541	564	614	644	679
	2200	533	555	579	630	662	697
	2300	561	584	609	662	694	731
	2400	575	598	624	678	712	749



**OVERLAPPING FRAME**

RAL 9003	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		700	800	900	1000	1100	1200
	1800	386	395	405	447	466	490
	1900	395	404	415	457	477	501
	2000	404	413	424	468	488	512
	2100	413	422	434	478	499	524
	2200	421	431	443	488	509	535
	2300	445	455	467	515	537	564
	2400	454	464	477	525	548	575



	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		700	800	900	1000	1100	1200
AISI 304	1800	894	932	971	1 042	1 090	1 143
	1900	924	963	1 004	1 076	1 125	1 179
	2000	955	994	1 036	1 110	1 161	1 216
	2100	985	1 026	1 069	1 144	1 196	1 252
	2200	1 016	1 057	1 101	1 178	1 231	1 289
	2300	1 061	1 103	1 148	1 228	1 283	1 343
	2400	1 092	1 135	1 181	1 262	1 318	1 379

	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		700	800	900	1000	1100	1200
AISI 430	1800	688	715	744	804	841	883
	1900	710	738	768	828	867	910
	2000	732	760	791	853	893	936
	2100	754	783	814	878	918	963
	2200	776	806	838	903	944	990
	2300	813	843	876	944	986	1 034
	2400	835	866	899	969	1 012	1 061

OUR DOORS ARE AVAILABLE IN CUSTOM SIZES TO INSURE BEST COMMERCIAL APPLICATION

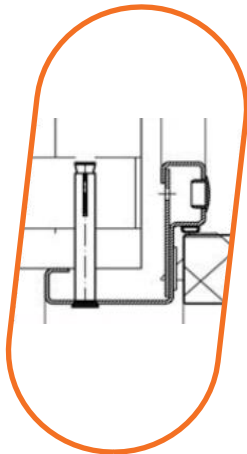
## INDUSTRIAL DOUBLE LEAF STEEL DOORS

ALL PRICES IN US DOLLARS, DO NOT INCLUDE VAT. 2 MM THICK METAL DOOR FRAME INCLUDED

(IDD)

08.07.2024

- Industrial double leaf steel doors are made to suit wide opening sizes and are installed in a diverse range of industrial, commercial and institutional applications.
- Door leaves with polyurethane insulation PUR Classic provide cost-effective solution to save your budget on air-conditioning or heating.
- Thermal conductivity: 0,022W/m\*K. Foam density: up to 50 kg/m<sup>3</sup> / 3,1 pcf.
- For durability door leaf and edges are made of 0,5 mm thick galvanized steel sheets. To ensure reliability during operation all industrial doors are made with German locks and handles.



## ANGULAR FRAME

	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		1400	1600	1800	2000	2200	2320
RAL 9003	1800	579	590	600	611	623	629
	1900	592	603	614	625	637	644
	2000	605	617	628	640	652	659
	2100	618	630	642	654	667	674
	2200	632	644	656	668	682	689
	2300	677	689	702	715	728	736
	2400	690	703	716	729	743	751

	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		1400	1600	1800	2000	2200	2320
AISI 304	1800	978	1 028	1 077	1 127	1 177	1 207
	1900	1 008	1 059	1 110	1 161	1 214	1 244
	2000	1 038	1 091	1 144	1 197	1 250	1 282
	2100	1 068	1 122	1 177	1 231	1 287	1 320
	2200	1 097	1 154	1 210	1 267	1 324	1 358
	2300	1 159	1 217	1 275	1 334	1 393	1 428
	2400	1 189	1 249	1 309	1 369	1 430	1 465

INSTALLATION OPENING, HEIGHT, MM	<b>1400</b>	<b>1600</b>	<b>1800</b>	<b>2000</b>	<b>2200</b>	<b>2320</b>
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AISI 430	1800	828	864	899	935	972	993
	1900	852	889	926	963	1 001	1 023
	2000	876	914	952	991	1 030	1 053
	2100	899	939	979	1 018	1 059	1 083
	2200	923	964	1 005	1 046	1 088	1 113
	2300	979	1 021	1 064	1 106	1 149	1 175
	2400	1 003	1 047	1 090	1 134	1 178	1 204

### OVERLAPPING FRAME

INSTALLATION OPENING, HEIGHT, MM	<b>1400</b>	<b>1600</b>	<b>1800</b>	<b>2000</b>	<b>2200</b>	<b>2320</b>
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RAL 9003	1800	732	747	762	777	793	802
	1900	749	765	780	796	813	822
	2000	767	783	799	815	832	842
	2100	785	801	817	834	851	861
	2200	803	819	836	853	871	881
	2300	857	874	891	908	927	937
	2400	875	892	910	927	946	957

INSTALLATION OPENING, HEIGHT, MM	<b>1400</b>	<b>1600</b>	<b>1800</b>	<b>2000</b>	<b>2200</b>	<b>2320</b>
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AISI 304	1800	1 443	1 516	1 590	1 663	1 738	1 781
	1900	1 487	1 562	1 637	1 712	1 789	1 834
	2000	1 532	1 608	1 685	1 762	1 840	1 886
	2100	1 576	1 654	1 733	1 811	1 891	1 938
	2200	1 620	1 700	1 780	1 861	1 943	1 991
	2300	1 700	1 782	1 864	1 947	2 030	2 079
	2400	1 744	1 828	1 912	1 996	2 081	2 132

INSTALLATION OPENING, HEIGHT, MM	<b>1400</b>	<b>1600</b>	<b>1800</b>	<b>2000</b>	<b>2200</b>	<b>2320</b>
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AISI 430	1800	1 161	1 213	1 264	1 315	1 368	1 399
	1900	1 195	1 248	1 300	1 353	1 407	1 439
	2000	1 229	1 283	1 337	1 391	1 447	1 479
	2100	1 263	1 319	1 374	1 429	1 486	1 519
	2200	1 297	1 354	1 411	1 467	1 526	1 560
	2300	1 368	1 426	1 484	1 542	1 601	1 636
	2400	1 402	1 461	1 520	1 580	1 641	1 676

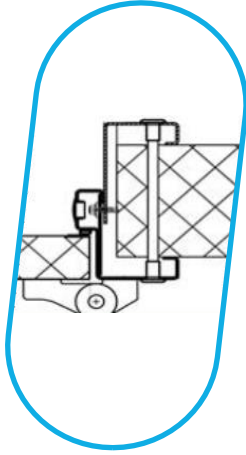
OUR DOORS ARE AVAILIABLE IN CUSTOM SIZES TO INSURE BEST COMMERCIAL APPLICATION

## DOOR CATALOGUE CODES

ISD	INDUSTRIAL SINGLE LEAF STEEL DOOR
IDD	INDUSTRIAL DOUBLE LEAF STEEL DOOR
RIGHT / LEFT	HINGES ON THE RIGHT / HINGES ON THE LEFT

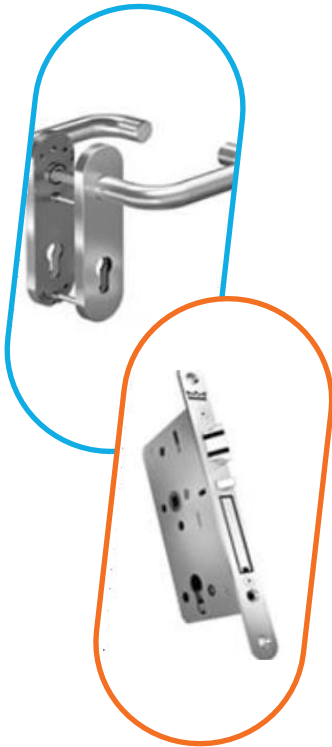
EXAMPLE OF DOOR CATALOGUE CODE:  
 ISD 800 2000 40 RAL9003/RAL9003 60 ANG RIGHT

DOOR WIDTH	DOOR HEIGHT	DOOR LEAF THICKNESS	DOOR STEEL TYPE EXTERIOR	DOOR STEEL TYPE INTERIOR	THRESHOLD HEIGHT	FRAME TYPE	HINGES LOCATION
800	2000	40	RAL9003	RAL9003	60	ANGULAR	RIGHT



## ADDITIONAL OPTIONS FOR INDUSTRY STEEL DOORS

DORMA LOCK,  
GERMANY



### ITEMS

PRICE

DOOR CLOSER .....	42
DOOR BLADE MATERIAL: AISI 304, PRICE FOR 1 SQ M .....	33
DOOR BLADE MATERIAL: AISI 430, PRICE FOR 1 SQ M .....	22
OVERLAPPING FRAME AISI 304, PRICE FOR RUNNING METER .....	36
ANGULAR FRAME AISI 430, PRICE FOR RUNNING METER .....	86
ANGULAR FRAME AISI 430, PRICE FOR RUNNING METER .....	21
OVERLAPPING FRAME AISI 430, PRICE FOR RUNNING METER .....	50
STAINLESS STEEL METALWARE KIT, PRICE FOR 1 SQ. M .....	3
FRAME INSTALLATION HARDWARE FOR STEEL STUD CONSTRUCTION .....	2
IDD FRAME INSTALLATION HARDWARE TO INSULATED SANDWICH PANELS .....	13
ISD FRAME INSTALLATION HARDWARE TO INSULATED SANDWICH PANELS .....	9
IDD FRAME INSTALLATION HARDWARE TO A BRICK WALL .....	8
ISD FRAME INSTALLATION HARDWARE TO A BRICK WALL .....	4
HIDDEN INSTALLATION HARDWARE FOR ISD .....	42
HIDDEN INSTALLATION HARDWARE FOR IDD .....	47
HIDDEN INSTALLATION HARDWARE FOR ISD WITH AISI 304 FRAME .....	59
HIDDEN INSTALLATION HARDWARE FOR IDD WITH AISI 304 FRAME .....	67
HIDDEN INSTALLATION HARDWARE FOR ISD WITH AISI 430 FRAME .....	53
HIDDEN INSTALLATION HARDWARE FOR IDD WITH AISI 430 FRAME .....	60

### FACTORY INSTALLED BUMPERS ON ISD

BUMPER MATERIAL	THICKNESS	PRICE FOR SQ. M	PRICE FOR RUNNING METER	
	MM		BOTTOM 0,25 M	BOTTOM 0,5 M
AISI 304	1,5	113	28	57
AISI 430	1,5	75	19	38
CHECKER PLATE	1,5	52	13	26
LDPE PLASTIC	4,0	34	8	17

### FACTORY INSTALLED BUMPERS ON IDD

BUMPER MATERIAL	THICKNESS	PRICE FOR SQ. M	PRICE FOR RUNNING METER	
	MM		BOTTOM 0,25 M	BOTTOM 0,5 M
AISI 304	1,5	119	30	59
AISI 430	1,5	78	19	39
CHECKER PLATE	1,5	54	14	27
LDPE PLASTIC	4,0	35	9	17

### PACKAGING

#### ITEM

STRETCH-WRAP	INCLUDED IN DOOR PRICE
CARDBOARD PACKAGING	CALCULATED INDIVIDUALLY FOR YOUR ORDER
WOODEN PACKAGING	CALCULATED INDIVIDUALLY FOR YOUR ORDER



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