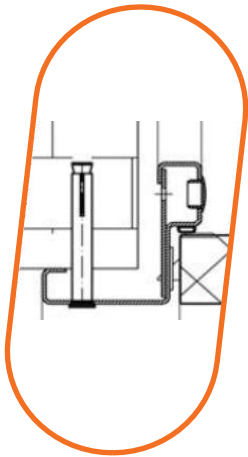


**INDUSTRIAL SINGLE LEAF STEEL DOORS**  
 ALL PRICES IN EURO, DO NOT INCLUDE VAT. 2 MM THICK METAL DOOR FRAME INCLUDED

(ISD)  
 08.07.2024

- Industrial steel doors with fully insulated foam core are custom-built for long-lasting and reliable performance. The doors are not intended for cold rooms. For air-tight doors look for hinged refrigerating doors.
- General purpose doors are installed at wide range of commercial and industrial facilities. Typical uses include manufacturing, warehouses, commercial buildings, retail, food stores, hospitals, hotels, etc.
- Insulation: rigid polyurethane foam. Thermal conductivity 0,022 W/m\*K.  
 Foam density: up to 50 kg/m<sup>3</sup> / 3,1 pcf.

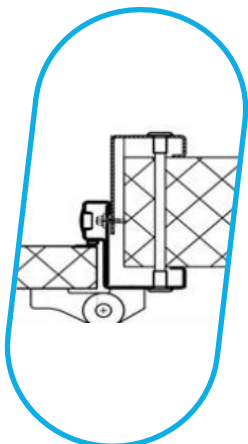


**ANGULAR FRAME**

RAL 9003	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		700	800	900	1000	1100	1200
1800	289	295	303	333	347	365	
1900	295	301	309	340	355	372	
2000	300	307	315	347	362	380	
2100	306	313	321	354	369	388	
2200	312	319	327	361	376	395	
2300	330	337	346	382	398	418	
2400	336	343	353	388	405	425	

AISI 304	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		700	800	900	1000	1100	1200
1800	529	553	578	627	658	693	
1900	546	570	597	646	679	715	
2000	562	588	615	666	699	736	
2100	579	605	633	685	720	758	
2200	595	623	651	705	740	779	
2300	625	653	682	738	775	816	
2400	641	670	701	758	796	837	

AISI 430	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		700	800	900	1000	1100	1200
1800	436	454	473	515	540	569	
1900	448	467	486	530	556	585	
2000	461	480	500	544	571	602	
2100	473	493	514	559	587	618	
2200	486	506	528	574	603	635	
2300	511	532	554	603	632	666	
2400	523	545	568	618	648	682	



**OVERLAPPING FRAME**

RAL 9003	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		700	800	900	1000	1100	1200
1800	351	359	369	407	424	446	
1900	360	368	378	416	434	456	
2000	368	376	386	426	444	467	
2100	376	384	395	435	454	477	
2200	384	393	404	445	464	488	
2300	405	414	426	469	489	514	
2400	413	423	434	478	499	524	



	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		700	800	900	1000	1100	1200
AISI 304	1800	814	848	885	949	993	1 041
	1900	842	877	914	980	1 025	1 074
	2000	870	906	944	1 011	1 057	1 107
	2100	897	934	973	1 042	1 089	1 141
	2200	925	963	1 003	1 073	1 121	1 174
	2300	966	1 005	1 046	1 119	1 168	1 223
	2400	994	1 034	1 075	1 150	1 200	1 256

	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		700	800	900	1000	1100	1200
AISI 430	1800	627	651	678	732	766	804
	1900	647	672	699	754	789	828
	2000	667	693	720	777	813	853
	2100	687	713	742	800	836	877
	2200	707	734	763	822	860	902
	2300	740	768	798	860	898	942
	2400	760	788	819	882	922	966

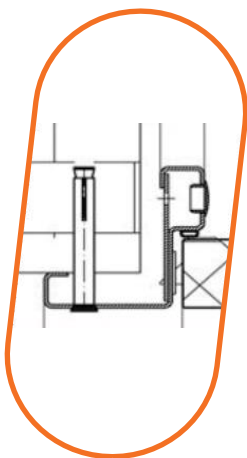
OUR DOORS ARE AVAILABLE IN CUSTOM SIZES TO INSURE BEST COMMERCIAL APPLICATION

**INDUSTRIAL DOUBLE LEAF STEEL DOORS**  
 ALL PRICES IN EURO, DO NOT INCLUDE VAT. 2 MM THICK METAL DOOR FRAME INCLUDED

(IDD)  
 08.07.2024

- Industrial double leaf steel doors are made to suit wide opening sizes and are installed in a diverse range of industrial, commercial and institutional applications.
- Door leaves with polyurethane insulation PUR Classic provide cost-effective solution to save your budget on air-conditioning or heating.
- Thermal conductivity: 0,022W/m\*K. Foam density: up to 50 kg/m3 / 3,1 pcf.
- For durability door leaf and edges are made of 0,5 mm thick galvanized steel sheets. To ensure reliability during operation all industrial doors are made with German locks and handles.

**ANGULAR FRAME**



	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		1400	1600	1800	2000	2200	2320
RAL 9003	1800	527	537	547	557	567	573
	1900	539	549	559	569	580	587
	2000	551	562	572	583	594	600
	2100	563	574	585	596	607	614
	2200	575	586	597	609	621	627
	2300	616	628	639	651	663	670
	2400	629	640	652	664	677	684

	INSTALLATION OPENING, HEIGHT, MM	INSTALLATION OPENING, WIDTH, MM					
		1400	1600	1800	2000	2200	2320
AISI 304	1800	891	936	981	1 026	1 072	1 099
	1900	918	964	1 011	1 058	1 105	1 133
	2000	945	993	1 041	1 090	1 139	1 168
	2100	972	1 022	1 072	1 122	1 172	1 202
	2200	999	1 051	1 102	1 153	1 206	1 236
	2300	1 056	1 109	1 162	1 215	1 268	1 300
	2400	1 083	1 138	1 192	1 246	1 302	1 335

INSTALLATION OPENING, WIDTH, MM  
 INSTALLATION OPENING, HEIGHT, MM

AISI 430	1800	1600	1800	2000	2200	2320
	754	787	819	852	885	905
	1900	776	809	843	877	911
	2000	797	832	867	902	938
	2100	819	855	891	927	964
	2200	841	878	915	953	991
	2300	892	930	969	1 007	1 047
	2400	914	953	993	1 032	1 073

### OVERLAPPING FRAME

INSTALLATION OPENING, WIDTH, MM  
 INSTALLATION OPENING, HEIGHT, MM

RAL 9003	1400	1600	1800	2000	2200	2320
	666	680	694	708	722	731
	1900	682	696	711	725	740
	2000	699	713	728	742	758
	2100	715	730	744	759	775
	2200	731	746	761	777	793
	2300	780	796	811	827	844
	2400	796	812	828	844	862

INSTALLATION OPENING, WIDTH, MM  
 INSTALLATION OPENING, HEIGHT, MM

AISI 304	1400	1600	1800	2000	2200	2320
	1 314	1 381	1 448	1 515	1 582	1 622
	1900	1 354	1 423	1 491	1 560	1 670
	2000	1 395	1 465	1 535	1 605	1 718
	2100	1 435	1 506	1 578	1 650	1 765
	2200	1 475	1 548	1 621	1 695	1 813
	2300	1 548	1 623	1 698	1 773	1 894
	2400	1 589	1 665	1 741	1 818	1 896

INSTALLATION OPENING, WIDTH, MM  
 INSTALLATION OPENING, HEIGHT, MM

AISI 430	1400	1600	1800	2000	2200	2320
	1 058	1 104	1 151	1 198	1 246	1 274
	1900	1 088	1 136	1 184	1 232	1 310
	2000	1 120	1 169	1 218	1 267	1 347
	2100	1 150	1 201	1 251	1 302	1 384
	2200	1 182	1 233	1 285	1 336	1 420
	2300	1 245	1 298	1 351	1 404	1 490
	2400	1 277	1 331	1 385	1 439	1 527

OUR DOORS ARE AVAILIABLE IN CUSTOM SIZES TO INSURE BEST COMMERCIAL APPLICATION

## DOOR CATALOGUE CODES

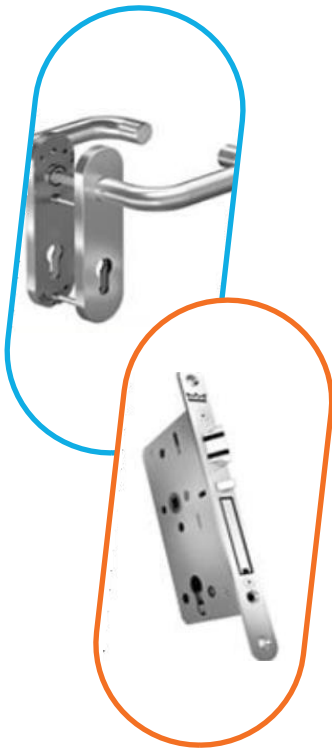
ISD INDUSTRIAL SINGLE LEAF STEEL DOOR  
 IDD INDUSTRIAL DOUBLE LEAF STEEL DOOR  
 RIGHT/LEFT HINGES ON THE RIGHT / HINGES ON THE LEFT

EXAMPLE OF DOOR CATALOGUE CODE:  
 ISD 800 2000 40 RAL9003/RAL9003 60 ANG RIGHT

DOOR WIDTH	DOOR HEIGHT	DOOR LEAF THICKNESS	DOOR STEEL TYPE EXTERIOR	DOOR STEEL TYPE INTERIOR	THRESHOLD HEIGHT	FRAME TYPE	HINGES LOCATION
800	2000	40	RAL9003	RAL9003	60	ANGULAR	RIGHT

## ADDITIONAL OPTIONS FOR INDUSTRY STEEL DOORS

DORMA LOCK,  
GERMANY



ITEMS

PRICE

DOOR CLOSER .....	38
DOOR BLADE MATERIAL: AISI 304, PRICE FOR 1 SQ M .....	30
DOOR BLADE MATERIAL: AISI 430, PRICE FOR 1 SQ M .....	20
OVERLAPPING FRAME AISI 304, PRICE FOR RUNNING METER .....	33
ANGULAR FRAME AISI 430, PRICE FOR RUNNING METER .....	78
ANGULAR FRAME AISI 430, PRICE FOR RUNNING METER .....	19
OVERLAPPING FRAME AISI 430, PRICE FOR RUNNING METER .....	46
STAINLESS STEEL METALWARE KIT, PRICE FOR 1 SQ. M .....	3
FRAME INSTALLATION HARDWARE FOR STEEL STUD CONSTRUCTION .....	2
IDD FRAME INSTALLATION HARDWARE TO INSULATED SANDWICH PANELS .....	12
ISD FRAME INSTALLATION HARDWARE TO INSULATED SANDWICH PANELS .....	9
IDD FRAME INSTALLATION HARDWARE TO A BRICK WALL .....	7
ISD FRAME INSTALLATION HARDWARE TO A BRICK WALL .....	4
HIDDEN INSTALLATION HARDWARE FOR ISD .....	38
HIDDEN INSTALLATION HARDWARE FOR IDD .....	43
HIDDEN INSTALLATION HARDWARE FOR ISD WITH AISI 304 FRAME .....	54
HIDDEN INSTALLATION HARDWARE FOR IDD WITH AISI 304 FRAME .....	61
HIDDEN INSTALLATION HARDWARE FOR ISD WITH AISI 430 FRAME .....	48
HIDDEN INSTALLATION HARDWARE FOR IDD WITH AISI 430 FRAME .....	55

### FACTORY INSTALLED BUMPERS ON ISD

BUMPER MATERIAL	THICKNESS MM	PRICE FOR SQ. M	PRICE FOR RUNNING METER	
			BOTTOM 0,25 M	BOTTOM 0,5 M
AISI 304	1,5	103	26	52
AISI 430	1,5	68	17	34
CHECKER PLATE	1,5	47	12	24
LDPE PLASTIC	4,0	31	8	15

### FACTORY INSTALLED BUMPERS ON IDD

BUMPER MATERIAL	THICKNESS MM	PRICE FOR SQ. M	PRICE FOR RUNNING METER	
			BOTTOM 0,25 M	BOTTOM 0,5 M
AISI 304	1,5	108	27	54
AISI 430	1,5	71	18	36
CHECKER PLATE	1,5	49	12	25
LDPE PLASTIC	4,0	32	8	16

### PACKAGING

ITEM

STRETCH-WRAP	INCLUDED IN DOOR PRICE
CARDBOARD PACKAGING	CALCULATED INDIVIDUALLY FOR YOUR ORDER
WOODEN PACKAGING	CALCULATED INDIVIDUALLY FOR YOUR ORDER



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